

75/3

Date: Monday, 10/22/2007 3:59:49 PM
User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---|------------------|--------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : LANYARD ASSEMBLY |
| Job Number | : 35308 | | |
| Estimate Number | : 10942 | | |
| P.O. Number | : NA | Part Number | : D26905 |
| This Issue | : 10/22/2007 S.O. No. : NA | Drawing Number | : D2690 REV. B2 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : NA | Drawing Revision | : B2 |
| Previous Run | : 30663 | Material | : NA |
| | | Due Date | : 10/29/2007 |
| Written By | : | Qty: | 20 Um: Each |
| Checked & Approved By | : <u>07.10.23</u> | | |
| Comment | : Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------|-------------|
| 1.0 | CBL460 | Loop Sleeve |
|-----|--------|-------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 40.0000 Each(s)

Loop Sleeve

Pick:

| | | | |
|-----|-------------|-------------|---------|
| Qty | Part Number | Description | Batch |
| 2 | CBL-460 | Loop Sleeve | M103927 |

07/11/01

| | | |
|-----|---------|-------|
| 2.0 | CBL1240 | Cable |
|-----|---------|-------|



Comment: Qty.: 0.6250 f(s)/Unit Total : 12.5000 f(s)

Cable

Pick:

| | | | |
|------|-------------|-------------|---------|
| Qty | Part Number | Description | Batch |
| 7.5" | CBL-1240 | Cable | M102439 |

07/11/01

| | | |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D2690

07/11/01 (20)

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



count

Comment: INSPECT WORK TO CURRENT STEP

07/11/01 (420)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST-40

07/11/02

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 01/12/02
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 10/22/2007 3:59:50 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 35308

Part Number: D26905

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: D0711/02

Job Completion



Handwritten: U Still-02

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | | |
| | | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

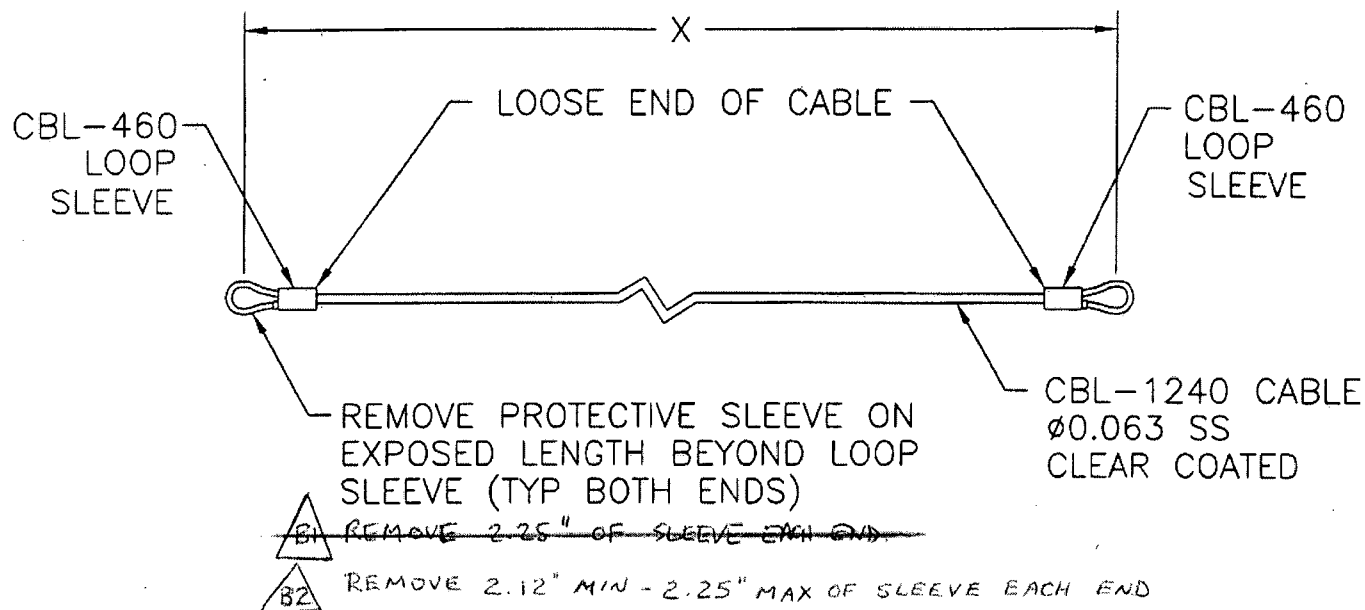
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|----------------------|------------------------|--|------------------------|
| DESIGN <i>ME</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>ME</i> | APPROVED <i>BW</i> | DRAWING NO. D2690 | REV. B SHEET 1 OF 1 |
| DATE 97.10.02 | | TITLE LANYARD ASSEMBLY | SCALE NTS |
| A | 97.07.03 | NEW ISSUE | |
| B | 97.10.02 | REVISED NOTE FOR ADDITIONAL LENGTH | |
| B1 | UP 01.08.20 | ADD NOTE TO REMOVE 2.25" OF SLEEVE | |
| B2 | UP 04.06.24 | ADDED TOLERANCE | |

RELEASED
971003 KE
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35308

DEO's